# **OWP-BL93-200 SERIES brushless DC water pump**

Boosting/circulation/Variable-frequency/Low-noise/shield pump/PWM control/ Fault feedback





#### Applications

Widely used in hybrid bus, hybrid passenger car, electric vehicles, trains, and ships and other heating and cooling circulation system.

#### Features

- ◆ Centrifugal pump
- ◆ Magnetic force transmission (shield pump structure)
- ◆ High efficiency brushless DC motor, low power consumption, high efficiency, long service life.
- ◆ With wide range operating temperature
- ◆ With constant flow controlling
- ◆ Reverse polarity protection
- ◆ Dry running protection
- ◆ Over Voltage, over current protection
- ◆ Overload, over temperature protection

#### ■ Technical description (related parts in contact with the liquid)

Pump head housing: PPS+GF

Impeller: PPS+GF
Shield cavity: PPS+GF

Shaft sleeve: Carbon resin composite materials

Shaft: stainless steel shaft

Magnet housing: nylon plastic capsulation

Seal ring: EPDM

#### ■ Driving device (Including motor)

Driving electromagnet: nylon plastic capsulated magnet

Screws and nuts: SUS 304 stainless steel

Driving Motor : brushless motor Motor wire frame :PPA GF

Pump housing: Die-casting aluminum case with sandblasting and impregnation treatment

Bracket: Steel with powder coating

Bracket hoop: US 304 stainless steel+ Damping rubber ring

Waterproof based on IP68 rating (en60529)

Connector model: AMP282106-1(matched Plug AMP282088-1)

Nozzle diameter:22.4mm (inner diameter:16mm)

#### ■ Model Specifications

OWP-BL93-200-(20mm)

OWP-BL93-250-(25mm)



#### Mounting instruction

OWP-BL93-200 series pumps are centrifugal pumps which require pre-filled,

The pump installed in the lowest position of the system to ensure that the impeller is always immersed in the liquid, or pre-filled the pump before power on .

- 1: Pump should not be dry-running, even though it can dry-running for 30 seconds (after 30 seconds dry-running, it will automatically stop), Dry running will makes noise, also increasing abrasion to the shaft and shaft sleeve.
- 2:Use the recommended diameter pipe connecting the pump inlet, if you use a smaller diameter hose pump inlet, Due to the negative pressure in the pump, the outside air easier enter to the pump through the pipeline, it will make the pump performance degradation, and also the air bubbles make damage to the pump.
- 3: As viewed from the pump inlet direction, the impeller rotates clockwise (see the arrow on the outlet port).
- 4: The pump can be installed vertically or horizontally mounted (see figure 1 ) When installed vertically, the outlet port should be upward .

5:In order to avoid the dry-running (air get stuck in impeller), the water pump outlet port should be vertical or in the upper of the impeller. (see figure 1)

- 6: The connected pipe should be vertically mounted (or no elbow in 20cm )to make the air discharged easily, the outlet pipe should not be used less than 90 degrees Elbow (see figure 2).
- 7: Can't use the seawater or other heavy pollution with big grain impurity liquid as the liquid medium .

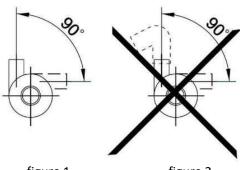


figure 1

figure 2

#### ■ Temperature parameter

Medium liquid temperature:  $-40^{\circ}$ C to  $+85^{\circ}$ C ( $-40^{\circ}$ F to  $+185^{\circ}$ F)

Working ambient temperature: -40  $^{\circ}$ C to +85  $^{\circ}$ C (-40  $^{\circ}$ F to +185  $^{\circ}$ F) Humidity  $\leq$  90%

Storage temperature:  $-40^{\circ}\text{C}$  to  $+70^{\circ}\text{C}$  (-40°F to +158°F) (up to 100 °C, but it will shorten the service life)

#### ■ System pressure

-0.2 to 2.5 bar (100°C (212°F).

The service life is more than 20,000 hours based on the rated voltage and  $36^{\circ}$ C (86°F) ambient temperature.

#### ■ Voltage range

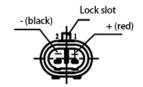
workable range 18V - 30V

Although the motor can be used in a wide range of voltage and temperature, but excessive or too low voltage and temperature will affect the service life of the motor, the pump can not be exposed to thermal radiation ambient.

Medium liquid: pure water, liquid mixture (Water with below 60% glycol)

#### **■** Electrical parameter

Connector model and the corresponding electrical properties (as shown below):



Working Voltage	Rated power	Rated flow	Dimensions	Weight
(VDC)	(W)	(L/H)	(mm)	(g)
18-30V (24V)	100W	Q=1800L/H H=9M	148*90*132	1.12KG

## **↑** ■ Attentions

- 1. Working ambient temperature:- $40^{\circ}$ C-- $85^{\circ}$ C, should try to avoid close to three-element catalytic, gas discharge pipe system and engine during the installation, ensure the working environment temperature.
- 2. The installation position of the water pump should as much as possible close to the low water level, to extend the service life of the pump.
- 4. Please use the pump far from the dusty environment, the dust is harmful to reduce the service
- 5. Pay attention to the purity of the water, avoid to jam and impeller-blocked to reduce the service life of pump

### ■ Performance parameter



